



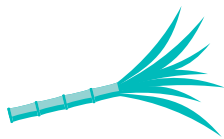
QUEENSLAND

At a glance

Wilmar Sugar and Renewables is the nation's largest manufacturer and exporter of raw sugar, Queensland's only producer of bioethanol and one of Australia's largest generators of renewable electricity from biomass.

We operate eight sugar factories across the Herbert, Burdekin, Proserpine and Sarina regions, and a distillery that produces bioethanol from molasses.

Bioethanol from our Sarina Distillery is used in fuel and industrial products. The nutrient-rich co-product of ethanol production – dunder – is used in renewable liquid fertiliser and stockfeed products.



We process

15 million
tonnes of sugarcane*



We manufacture

2 million tonnes
of raw sugar*



We export enough renewable electricity to power more than

48,000
homes for a year*



We manufacture

56 megalitres
of bioethanol a year for E10
and industrial products*

We produce
469,000 tonnes



of molasses a year*



We invest

\$222 million
a year in capital and maintenance*



We produce

256 megalitres
of dunder a year for renewable
fertiliser and stockfeed*



We own and operate

1,600km
of cane
railway network

We own and operate

79 locomotives
and about 16,700 cane bins



We provide jobs for

1,897
people

*Figures are annual average 2021-2025 | Published July 2026