

# QUEENSLAND

## At a glance

Wilmar Sugar Australia's Queensland operations span the sugarcane value chain, from cane growing to production of raw sugar, renewable electricity, bioethanol and sustainable agricultural products.

Our eight sugar mills are located in the Herbert, Burdekin, Proserpine and Sarina regions, and have been operating well over a century.

Our Sarina Distillery manufactures bioethanol for the fuel and industrial markets, while our Oonooie facility makes liquid stockfeed and fertiliser for primary producers.

We're also a joint-venture partner in Sugar Australia, which operates Racecourse Refinery in Mackay and a sugar packing facility at the Mackay Port.

### Each year, in Queensland, we:



Crush

**15.1 MILLION**

tonnes of sugarcane to produce  
2 million tonnes of raw sugar\*



Manufacture up to

**60 MEGALITRES**

of bioethanol for the fuel and  
industrial markets



Export enough renewable  
electricity to power about

**52,000**

homes for a year\*



Refine and pack CSR Sugar  
at our Sugar Australia  
joint-venture operations

(Sugar Australia is 75% Wilmar-owned)



Provide jobs for

**1,909**

people



Own and operate

**71 LOCOMOTIVES,**

16,603 cane bins and

1,606km of cane railway

*\*Figures are annual average 2019-2023*

Fact sheet published June 2024