



# QUEENSLAND

# At a glance

Wilmar Sugar Australia is the nation's largest manufacturer and exporter of raw sugar, Queensland's only producer of bioethanol and one of Australia's largest generators of renewable electricity from biomass.

We operate eight sugar mills across the Herbert, Burdekin, Proserpine and Sarina regions, and a distillery that produces bioethanol from molasses.

Bioethanol from our Sarina Distillery is used in fuel and industrial products. The nutrient-rich co-product of ethanol production – dunder – is used in renewable liquid fertiliser and stockfeed products.

We're also a joint-venture partner in Sugar Australia, which operates Racecourse Refinery in Mackay and a sugar packing facility at the Mackay Port.

## QUEENSLAND FAST FACTS



We crush  
**15.1 MILLION**  
tonnes of sugarcane  
a year\*



We manufacture  
**2 MILLION**  
tonnes of raw sugar  
a year\*



We produce  
**55 MEGALITRES**  
of bioethanol a year  
for E10 and industrial  
products\*



We manufacture  
**269 MEGALITRES**  
of dunder a year for  
renewable fertiliser and  
stockfeed\*



We refine and pack  
**CSR SUGAR**  
at our Sugar Australia  
joint-venture operations  
(Sugar Australia is 75%  
Wilmar owned)



We provide jobs for  
**1,911**  
people



We own and operate  
**76 LOCOMOTIVES**,  
about 16,700 cane bins and  
16,000km of cane railway



We export enough  
renewable electricity a  
year to power more than  
**50,000**  
homes for 12 months\*

*\*Figures are annual average 2020-2024*

Fact sheet published June 2025